



# INSULATED SINGLE BUILT-IN HEATED WELLS

Models HWBLI-FUL, -FULD HWBLIB-FUL, -FULD HWBI-FUL, -FULD HWBIB-FUL, -FULD HWBHI-FUL, -FULD HWBHIB-FUL, -FULD

Hatco insulated Built-In Heated Wells keep hot food at safe serving temperatures longer. The fully insulated construction retains heat better, distributing it more evenly to keep food hot and fresh.

## FLEXIBILITY

The insulated Built-In Heated Wells are available in top or bottom mount configurations, and as wet or dry operating models. The compact standard control assembly comes in three mounting choices to accommodate your steam table configuration: compact front mounted with or without a bezel, or back mounted without a bezel. An optional front mounted recessed control that is angled for easy readability is also available.

## QUALITY

The following features assure the finest performance for years to come:

- Fully insulated wells on sides and bottom ensure better heat retention, and cooler surrounding surfaces for customer safety.
- Faster preheat and recovery for improved energy efficiency.
- Full size models in low, standard, and high watt.
- Separate lighted on/off rocker switch and temperature dial for easy operation.
- 50% larger drain with flat screen simplifies cleaning and holds pans level.
- Easy service access to heating elements and thermostats.
- Mounting kits for combustible countertops available.
- EZ locking hardware for quick installation.
- Thicker stainless steel construction and solid braised joints for durability.



Model HWBIB-FULD  
with accessory food pan

Model HWBI-FULD  
with accessory food pan

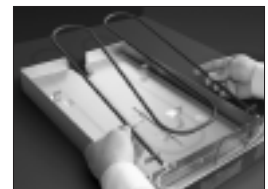


Fully insulated  
construction keeps  
heat inside well cavity

## Ordering Instructions

Please specify the following with each order:

- 1. Desired Voltage:** 120, 208, or 240V
- 2. Base Size of Heated Well:**  
Insulated Wells are Rectangular Full Size (12" x 20" (305 x 508 mm))
- 3. Dry or Wet** (without or with drain)
- 4. Mounting Style:**  
A. Top Mounted  
B. Bottom Mounted
- 5. Wattage:**  
A. High Watt  
B. Standard Watt  
C. Low Watt
- 6. Agency:**  
A. UL  
B. CUL  
C. CE Mark available on standard and high watt units



Quick access heating element  
and thermostat, for easy service

## Built-in Heated Wells Countertop Cutout Dimensions

Model	Minimum Width	Maximum Width	Minimum Depth	Maximum Depth	Below Counter
HWBI-FUL	12 <sup>5</sup> / <sub>8</sub> " (321 mm)	12 <sup>15</sup> / <sub>16</sub> " (329 mm)	20 <sup>5</sup> / <sub>8</sub> " (524 mm)	20 <sup>15</sup> / <sub>16</sub> " (532 mm)	8 <sup>5</sup> / <sub>8</sub> " (219 mm)
HWBI-FUL*	14" (356 mm)	14 <sup>1</sup> / <sub>4</sub> " (362 mm)	22" (559 mm)	22 <sup>1</sup> / <sub>4</sub> " (565 mm)	8 <sup>5</sup> / <sub>8</sub> " (219 mm)
HWBIB-FUL▲	12 <sup>1</sup> / <sub>32</sub> " (306 mm)	12 <sup>1</sup> / <sub>32</sub> " (306 mm)	20 <sup>1</sup> / <sub>32</sub> " (509 mm)	20 <sup>1</sup> / <sub>32</sub> " (509 mm)	9 <sup>5</sup> / <sub>8</sub> " (244 mm)

\* Indicates cutout dimensions for a combustible countertop surface.

▲ Must be flanged.



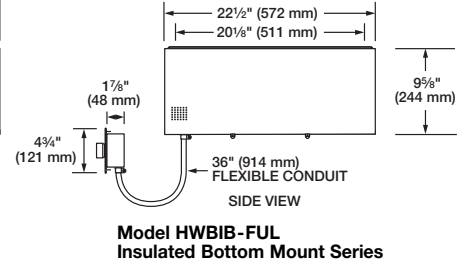
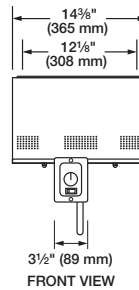
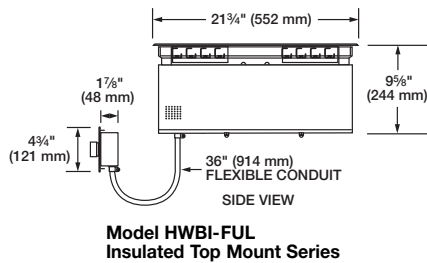
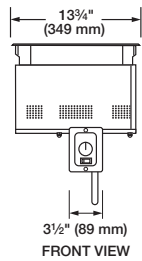
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METAL SHEATHED ELEMENTS GUARANTEED AGAINST BURNOUT AND BREAKAGE FOR TWO YEARS.



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## SPECIFICATIONS

### Full Size Insulated Rectangular Models – Low Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBLI-FUL	120	750	6.3	27 lbs. (12 kg)
HWBLI-FULD				30 lbs. (14 kg)
HWBLIB-FUL	120	750	6.3	30 lbs. (14 kg)
HWBLIB-FULD				33 lbs. (15 kg)

### Full Size Insulated Rectangular Models – Standard Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBI-FUL	120	1200	10.0	27 lbs. (12 kg)
HWBI-FULD	208		5.8	30 lbs. (14 kg)
	240		5.0	
HWBIB-FUL	120	1200	10.0	30 lbs. (14 kg)
HWBIB-FULD	208		5.8	33 lbs. (15 kg)
	240		5.0	

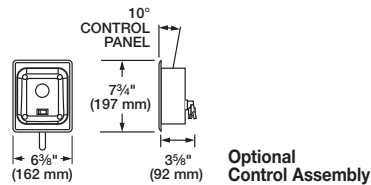
### Full Size Insulated Rectangular Models – High Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBHI-FUL	120	1650	13.8	27 lbs. (12 kg)
HWBHI-FULD	208		7.9	30 lbs. (14 kg)
	240		6.9	
HWBHIB-FUL	120	1650	13.8	30 lbs. (14 kg)
HWBHIB-FULD	208		7.9	33 lbs. (15 kg)
	240		6.9	

\* "D" added to model number indicates unit with drain.

"I" added to model number indicates insulated unit.

"B" added to model number indicates bottom mount unit.



Optional Control Assembly

## DIMENSIONS

### HWBI-FUL Insulated Top Mount Series:

13 3/4"W x 21 3/4"D x 9 5/8"H (349 x 552 x 244 mm).

### HWBIB-FUL Insulated Bottom Mount Series:

14 3/8"W x 22 1/2"D x 9 5/8"H (365 x 572 x 244 mm).

**Control Panel:** 3 1/2"W x 1 7/8"D x 4 3/4"H (89 x 48 x 121 mm).

Control Panel Cutout – Front Mount: 3 1/4"W x 3 3/4"H (83 x 95 mm).

Control Panel Cutout – Rear Mount: 2 1/8"W x 3 3/8"H (54 x 86 mm).

**Optional Control Panel:** 6 3/8"W x 3 5/8"D x 7 3/4"H (162 x 92 x 197 mm).

Optional Control Panel Cutout: 5 7/8"W x 6 3/8"H (149 x 162 mm).

## VOLTAGE

120, 208, and 240 volts, single phase. Export voltages available.

## OPTIONS (NOT FOR RETROFIT)

- Additional High Temp Lead Wire (Lead wire only – conduit not included) (Models are shipped with 1' (305 mm) of lead wire – no conduit)
- Thermostat with 6' (1829 mm) Capillary

## ACCESSORIES

- Mounting Kit for Combustible Countertops
- Adapter to Convert Warmer to Hold Two 7 Quart (7 Liter) Inserts
- Adapter to Convert Warmer to Hold Three 4 Quart (4 Liter) Inserts
- 12" (305 mm) and 20" (508 mm) Pan Support Bars
- Stainless Steel Food Pans

## PRODUCT SPECS

### Built-in Heated Well

The Built-in Heated Well shall be a Model ...as manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

With 24/7 service (U.S. and Canada only), the Built-in Heated Well shall be rated at ...watts, ...volts, and be ...inches (millimeters) in overall width and be ...inches (millimeters) in overall depth. It shall consist of stainless and aluminized steel

housing with a metal sheathed heating element, EZ locking hardware for installation, and a remote thermostat with lighted power switch.

Accessories may include stainless steel mounting kit, adapter bars, and adapter top.