



UNINSULATED SINGLE BUILT-IN HEATED WELLS

Models HWBL-FUL, -FULD HWB-FUL, -FULD HWBH-FUL, -FULD HWBL-43, -43D HWB-43, -43D
HWBH-43, -43D HWB-7QT, -7QTD HWBH-7QT, -7QTD HWB-11QT, -11QTD HWBH-11QT, -11QTD

Hatco uninsulated Built-In Heated Wells provide flexibility and quality, with many options to choose from. These units hold steam table food hot and fresh with self-adjusting thermostats that read the actual temperatures and add heat only when needed.

FLEXIBILITY

UL approved uninsulated Built-In Heated Wells are available in four sizes: rectangular full size, rectangular 4/3 size, 7 quart (7 l), and 11 quart (10 l). Choose from wet or dry operating models, in low, standard, or high watt. The standard compact controls, or optional recessed controls can be conveniently placed where needed.

QUALITY

The following features assure the finest performance for years to come:

- Superior thermostat controls that read the actual temperature of the well and add heat only if needed.
- Controls feature a separate lighted on/off rocker switch and temperature dial, allowing preset temperatures to be maintained.
- 50% larger drain with flat screen simplifies cleaning and holds pans level.
- Easy service access to heating elements and thermostats.
- Mounting kits for combustible countertops available.
- EZ locking hardware for quick installation.
- Thicker stainless steel construction and solid braised joints for durability.



Model HWB-43D with accessory food pans

Model HWB-FULD with accessory food pan



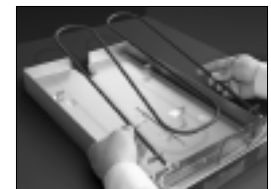
Model HWB-7QT with accessory food pan (notched lid not shown)

Model HWB-11QT with accessory food pan (notched lid not shown)

Ordering Instructions

Please specify the following with each order:

- Desired Voltage:** 120, 208, or 240V
 - Base Size of Heated Well:**
 - Rectangular: Full (12" x 20" (305 x 508 mm)) or 4/3 (12" x 27" (305 x 686 mm))
 - Round: 7-Quart (7-Liter) or 11-Quart (10-Liter)
 - Dry or Wet** (without or with drain)
 - Mounting Style:**
 - Top Mounted
 - Bottom Mounted (rectangular full size units only)
 - Wattage:**
 - High Watt
 - Standard Watt
 - Low Watt
- NOTE:** Round Heated Wells are only available in standard and high watt configurations
- Agency:**
 - UL
 - CUL
 - CE Mark available on standard and high watt units



Quick access heating element and thermostat, for easy service

Built-in Heated Wells Countertop Cutout Dimensions

Model	Minimum Width	Maximum Width	Minimum Depth	Maximum Depth	Below Counter
HWB-FUL	12 ⁵ / ₈ " (321 mm)	12 ¹⁵ / ₁₆ " (329 mm)	20 ⁵ / ₈ " (524 mm)	20 ¹⁵ / ₁₆ " (532 mm)	8 ⁵ / ₈ " (219 mm)
HWB-FUL*	14" (356 mm)	14 ¹ / ₄ " (362 mm)	22" (559 mm)	22 ¹ / ₄ " (565 mm)	8 ⁵ / ₈ " (219 mm)
HWB-43	12 ¹ / ₁₆ " (322 mm)	12 ¹⁵ / ₁₆ " (329 mm)	27 ¹ / ₁₆ " (703 mm)	28" (711 mm)	8 ⁵ / ₈ " (219 mm)
HWB-43*	14" (356 mm)	14 ¹ / ₄ " (362 mm)	29" (737 mm)	29 ¹ / ₄ " (743 mm)	8 ⁵ / ₈ " (219 mm)
HWB-7QT	Ø 9 ⁵ / ₈ " (232 mm)	Ø 9 ⁹ / ₁₆ " (243 mm)	—	—	8 ³ / ₄ " (222 mm)
HWB-7QT*	11" (279 mm)	11 ¹ / ₄ " (286 mm)	11" (279 mm)	11 ¹ / ₄ " (286 mm)	8 ³ / ₄ " (222 mm)
HWB-11QT	Ø 11" (279 mm)	Ø 11 ³ / ₈ " (289 mm)	—	—	8 ³ / ₄ " (222 mm)
HWB-11QT*	13" (330 mm)	13 ¹ / ₄ " (337 mm)	13" (330 mm)	13 ¹ / ₄ " (337 mm)	8 ³ / ₄ " (222 mm)

* Indicates cutout dimensions for a combustible countertop surface.



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Form No. HWB Spec Sheet

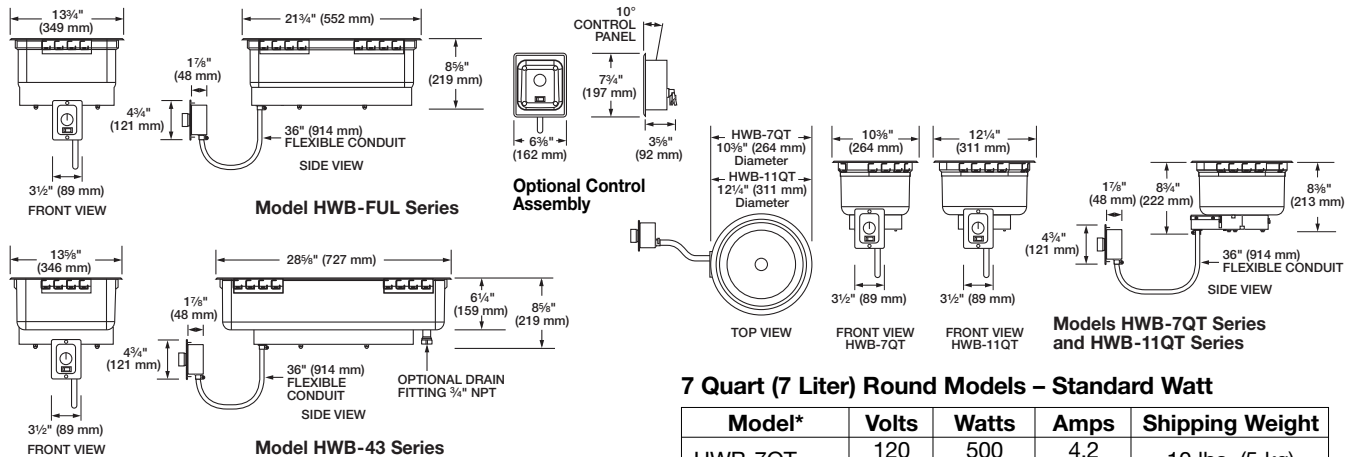
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January 2007

METAL SHEATHED ELEMENTS GUARANTEED AGAINST BURNOUT AND BREAKAGE FOR TWO YEARS.



UNINSULATED SINGLE BUILT-IN HEATED WELLS

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HWBH-43, -43D HWB-7QT, -7QTD HWBH-7QT, -7QTD HWB-11QT, -11QTD HWBH-11QT, -11QTD



SPECIFICATIONS

Full Size Rectangular Models – Low Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBL-FUL	120	750	6.3	21 lbs. (10 kg)
HWBL-FULD	240	750	6.3	24 lbs. (11 kg)

Full Size Rectangular Models – Standard Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWB-FUL	120	1200	10.0	21 lbs. (10 kg)
HWB-FULD	240	1200	5.8	24 lbs. (11 kg)

Full Size Rectangular Models – High Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBH-FUL	120	1650	13.8	21 lbs. (10 kg)
HWBH-FULD	240	1650	7.9	24 lbs. (11 kg)

4/3 Size Rectangular Models – Low Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBL-43	120	750	6.3	30 lbs. (14 kg)
HWBL-43D	240	750	6.3	33 lbs. (15 kg)

4/3 Size Rectangular Models – Standard Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWB-43	120	1200	10.0	30 lbs. (14 kg)
HWB-43D	240	1200	5.8	33 lbs. (15 kg)

4/3 Size Rectangular Models – High Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBH-43	120	1650	13.8	30 lbs. (14 kg)
HWBH-43D	240	1650	7.9	33 lbs. (15 kg)

* "D" added to model number indicates unit with drain.

OPTIONS (NOT FOR RETROFIT)

- Additional High Temp Lead Wire (Lead wire only – conduit not included) (Models are shipped with 1' (305 mm) of lead wire – no conduit)
- Thermostat with 6' (1829 mm) Capillary

ACCESSORIES

- Mounting Kit for Combustible Countertops
- 12" (305 mm) and 20" (508 mm) Pan Support Bars

PRODUCT SPECS

Built-in Heated Well

The Built-in Heated Well shall be a Modelas manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

With 24/7 service (U.S. and Canada only), the Built-in Heated Well shall be rated atwatts,volts, and beinches

HATCO CORPORATION P.O. Box 340500 Milwaukee, WI 53234-0500 U.S.A. • (800) 558-0607 • (414) 671-6350
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7 Quart (7 Liter) Round Models – Standard Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWB-7QT	120	500	4.2	10 lbs. (5 kg)
HWB-7QTD	208	536	2.6	13 lbs. (6 kg)
	240	600	2.5	

7 Quart (7 Liter) Round Models – High Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBH-7QT	120	800	6.7	10 lbs. (5 kg)
HWBH-7QTD	208	715	3.4	13 lbs. (6 kg)
	240	800	3.3	

11 Quart (10 Liter) Round Models – Standard Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWB-11QT	120	500	4.2	11 lbs. (5 kg)
HWB-11QTD	208	536	2.6	14 lbs. (6 kg)
	240	600	2.5	

11 Quart (10 Liter) Round Models – High Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBH-11QT	120	800	6.7	11 lbs. (5 kg)
HWBH-11QTD	208	715	3.4	14 lbs. (6 kg)
	240	800	3.3	

* "D" added to model number indicates unit with drain.

DIMENSIONS

HWB-FUL Series: 13 $\frac{3}{4}$ "W x 21 $\frac{3}{4}$ "D x 8 $\frac{5}{8}$ "H (349 x 552 x 219 mm).

HWB-43 Series: 13 $\frac{5}{8}$ "W x 28 $\frac{5}{8}$ "D x 8 $\frac{5}{8}$ "H (346 x 727 x 219 mm).

HWB-7QT Series: 10 $\frac{3}{8}$ " Diameter x 8 $\frac{5}{8}$ "H (264 x 213 mm).

HWB-11QT Series: 12 $\frac{1}{4}$ " Diameter x 8 $\frac{5}{8}$ "H (311 x 213 mm).

Control Panel: 3 $\frac{1}{2}$ "W x 1 $\frac{7}{8}$ "D x 4 $\frac{3}{4}$ "H (89 x 48 x 121 mm).

Control Panel Cutout – Front Mount: 3 $\frac{1}{4}$ "W x 3 $\frac{3}{4}$ "H (83 x 95 mm).

Control Panel Cutout – Rear Mount: 2 $\frac{1}{8}$ "W x 3 $\frac{5}{8}$ "H (54 x 86 mm).

Optional Control Panel: 6 $\frac{3}{8}$ "W x 3 $\frac{5}{8}$ "D x 7 $\frac{3}{4}$ "H
(162 x 92 x 197 mm).

Optional Control Panel Cutout: 5 $\frac{7}{8}$ "W x 6 $\frac{3}{8}$ "H (149 x 162 mm).

VOLTAGE

120, 208, and 240 volts, single phase. Export voltages available.

- Adapter to Convert Warmer to Hold Two 7 Quart (7 Liter) Inserts (Model HWB-FUL Series only)
- Adapter to Convert Warmer to Hold Three 4 Quart (4 Liter) Inserts (Model HWB-FUL Series only)
- Adapter to Convert Warmer to Hold Two 11 Quart (10 Liter) Inserts (Model HWB-43 Series only)
- Stainless Steel Food Pans
- Round Pans with Notched Lids

(millimeters) in overall width and beinches (millimeters) in overall depth. It shall consist of stainless and aluminized steel housing with a metal sheathed heating element, EZ locking hardware for installation, and a remote thermostat with lighted power switch.

Accessories may include stainless steel mounting kit, adapter bars, and adapter top.